



REMEMBER:

Before installing or adjusting your sights, unload and/or check to ensure the firearm is unloaded.

Pinned Front Sights

1. Place the gun in a padded vise.
2. Drive out the front sight pin(s) with an appropriate sized punch.
3. Remove the old sight. Clean the factory dovetail until smooth (Q-tip, toothbrush, file as necessary).
4. Test the sight into the slot. **Friction fit is not necessary.** If the sight does not slide in, use a fine file or emery paper on a flat surface and remove steel from ONE vertical side of the sight tab until it will enter the slot and sit fully down on the top of the barrel/ramp.
5. Remove the sight. Degrease the slot and the sight.
6. Apply red threadlocking compound to all mating surfaces and slide sight into slot. **Red threadlocker is a necessary component of our sight installation process - sights can fall off without the use of red threadlocker.*
7. Using a drill press, drill the hole(s) for the retaining pin. Drill half way through from each side, providing a straight hole to install the retaining pin.
8. Apply red threadlocker in pin hole. Drift the retaining pin to secure the sight.
9. Let sit for 10 minutes, and then lightly remove the excess clumps of red threadlocking compound with a Q-tip. In this initial clean-up, do not clean aggressively, as you will remove the compound from the joint. Let it set for 3 hours.